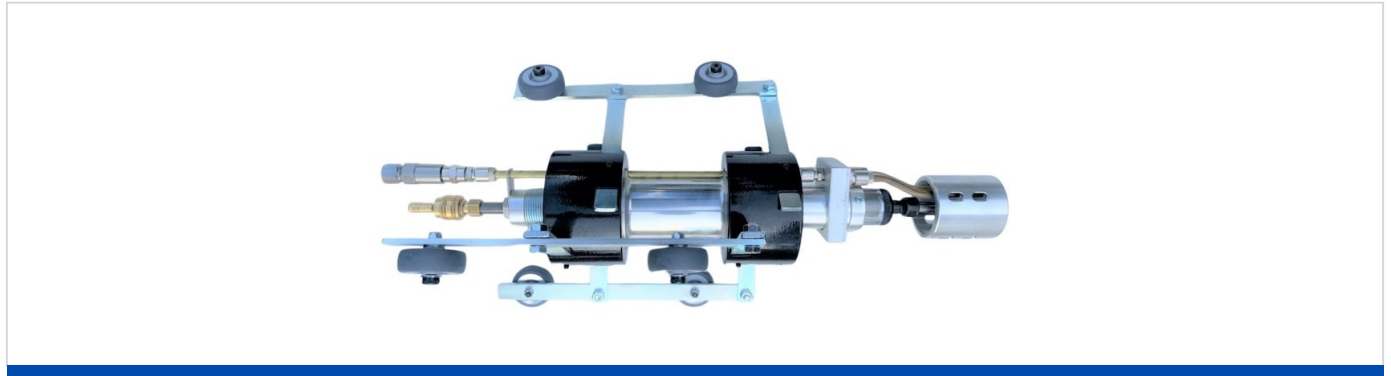


SPECIALIST EQUIPMENT

IPC 900

Internal pipe coater for 12 to 35 inch pipe



The IPC-900 is designed to coat the inside of pipe or tubing with an internal diameter from 12" to 35" or Ø300mm to Ø900mm. The machine has a rotating head that creates a blast pattern of a circular 360° against the surface. Controlling the paint flow is done by a standard spray-tip TN-SSTC-6. This IPC-900 is manually pulled through the pipe at a predetermined speed based on paint film thickness and the type of coating. Generally, any type of coating may be used in this tool that can be airless-sprayed. To obtain the best possible production, one man should operate the paint spray gun while another pulls the tool through the pipe or tubing.

The carriage fits the IPC-900 as one assembly. It consists of two collars, three two-wheel roller bars, and four sets of centering legs (6 legs p/set).

CENTRING LEGS BY PIPE SIZE

Pipe I.D.	Centring Legs	Leg length
10" - 12"	Ø210 mm - Ø260 mm	12 mm
12" - 17"	Ø260 mm - Ø380 mm	19 mm
17" - 25"	Ø380 mm - Ø580 mm	29 mm
25" - 35"	Ø580 mm - Ø890 mm	46 mm